# **Squeeze Indicator**

for membrane chamber plates

## **Application**

- Detection of the end of the squeezing process
- Location and detection of defects and leaks
- Gas (e.g. air) or liquid (e.g. water, oil) as squeezing medium

### **Function**

- Squeezing indicator working on the basis of the flotation principle shows equilibrium position when no squeezing media is flowing
- As far as the cake can be further compressed the indicator will remain deflected showing that the squeezing process is not yet finished
- At maximum deflection the full cross area of the flow channel is opened
- In case of a membrane plate leak the indicator deflects contrary to all the other indicators and thus locates loss of the squeezing media

# **Advantages**

#### The squeezing indicator

- Shows the end of cake compression and therefore is minimizing the squeezing respectively cycle time
- Optimises the filter press capacity especially when products often change
- Detects reliable membrane leakage
- Warns of possible plate deformations with potential subsequent production breakdown
- Can be installed in already existing membrane plate packages



## Description of indicator position during squeezing process

#### Indication and control of the following process steps:





#### Feed of squeezing media

- Indicator maximal deflected to inflow direction
- Full inflow cross area is opened





#### Filter cake squeezing

- Filter cake compressing
- Squeezing media inflow reduced
- Indicator only partially deflected



3

#### End of the squeezing

- · No flow of squeezing media
- Indicator in equilibrium



4

#### Membrane leak

- · Clear squeezing media flow
- · Only this indicator is deflected



5

#### Discharge of squeezing media

- Indicator in outflow direction maximal deflected
- Complete outflow cross area is opened

## **Standard Design**

**View window:** Polycarbonate **Core body:** Polypropylene

Squeezing pressure at max. 40°C:

max 16 bar

Connection for squeezing media:

G ½" to max. G 1"

Dimension:

H 140  $\times$  B 70  $\times$  T 65 mm





# Variation of Standard Design

Integrated in plate w/o additional hoses

### **Special Designs**

#### → for aggressive media



View window: glass Core body: Polypropylene

## Squeezing pressure at max. 40 °C:

- 16 bar
- 25 bar
- 40 bar



View window: glass Core body: Aluminium

# Squeezing pressure at max. 90 °C:

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- 16 bar
- 25 bar
- 40 bar



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